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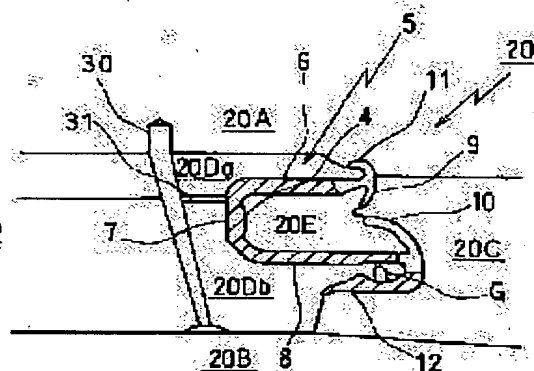
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(54) MOLD FOR MOLDING GLASS RUN

(57)Abstract:

PROBLEM TO BE SOLVED: To provide a mold for molding a glass run which does not deteriorate the appearance and cause the increase in a work man-day by deburring.

SOLUTION: In the mold 20 in which the glass run 5 which is fitted to a door panel 2 and has a groove part 4 having an approximately U-shaped cross section for guiding a door glass plate 3 and in which outer and inner lips 9, 10 are formed on the car inside of a car outside wall part 6 for forming the groove part and on the car outside of a car inside wall part 8, car outside and car inside molding lips 11, 12 are formed on the car outside of the car outside wall part and on the car outside of the car inside wall part, and a place for molding the groove part 4 and the place of the lip 12 are notched partially is set, and a mold molding material is injected in the notched places, an inlet 31 is formed on the side of a bottom wall part 7, a gate G is formed between the place of the mold for mold-molding the wall part 8 and the place of the mold for mold-molding the car inside molding lip, a mold molding material for molding the car inside molding lip is led from the place of the mold for mold-molding the wall parts 6-8 through the gate G.



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